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SK145-0114-02
Job Sheet 178005



Part No: SK145-0114-02

Job Qty: 26 ea

Part Name: Hook Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/24/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP REV:A 17.06.06 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	26 Ea		7/20/18	0.00	0.00	Start Up Large Fab-3		<i>100</i>
110	Large Fab	26 pcs		7/20/18	0.00	35.18	Large Fab 1		<i>100</i>
120	QC	26 pcs		7/20/18	0.00	0.00	QC9		<i>100</i>
130	QC	26 pcs		7/20/18	0.00	0.00	QC5		<i>100</i>
140	Powdercoat	26 pcs		7/20/18	0.00	1.54	Powdercoat8		<i>100 10-08-12</i>
150	QC	26 pcs		7/20/18	0.00	0.00	QC3		<i>100</i>
160	Small Fab	26 pcs		7/20/18	0.00	9.88	Small Fab-8		<i>100</i>
170	QC	26 pcs		7/20/18	0.00	0.00	QC5		<i>100</i>
180	Packaging	26 pcs		7/20/18	0.00	0.00	Packaging3-1		<i>100</i>
190	QC21-SA	26 Ea		7/20/18	0.00	0.00	QC21		<i>100</i>

Part Op 110 - CHAMFER V-GROOVE BEFORE WELDING AS PER DWG

Descriptions: 140 - ***MASK TOP SURFACE PRIOR TO POWDERCOAT*** START TIME: *2:30p* OVEN TEMPERATURE: *320°F* FINISH TIME: *3:15p*

160 - SCUFF THE BOTTOM OF ITEM 26 AND THE TOP OF ITEM 02 PRIOR TO ADHERING THEM TOGETHER (NOTE 8) BOND ITEM 26 TO ITEM 02 ACCORDANCE TO NOTE 9 AS PER DWG USE 495 ADHESIVE

B: *m138946*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SK145-0114-24	Hook	26 Ea (1 ea)	90-Start up Operation	<i>5072539-6</i>
SK145-0114-25	Fitting	26 Ea (1 ea)	90-Start up Operation	<i>5098067</i>
SK145-0114-26	Hook Pad	26 Ea (1 ea)	160-Small Fab	<i>5076265 X19</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	SK145-0114-24	26	36	0
	SK145-0114-25	26	0	0
160-Small Fab	SK145-0114-26	26	5	0

Part Specifications

Specifications could not be found.



Work Order update only ☐

QA Closed:		Date:
Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐
		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐
Date :	Step #:	QTY Effective : MRB (QS1042) Approval
Description Work Order Deviation		Disposition
 JAKI AEROSPACE Container No: S100709 Part: SK145 - 0114 - 02 Job No: 178005 Serial No/Batch: S100709 Date: 08/09/18		Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval
Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐ Heat Treat ☐ Cut Too Short ☐ Mislabeled ☐ Wave/Twist in Tube ☐ Instructions Incomplete/Unclear ☐ Fit/Function ☐ Marks/Chatter ☐ Drill Holes ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :		